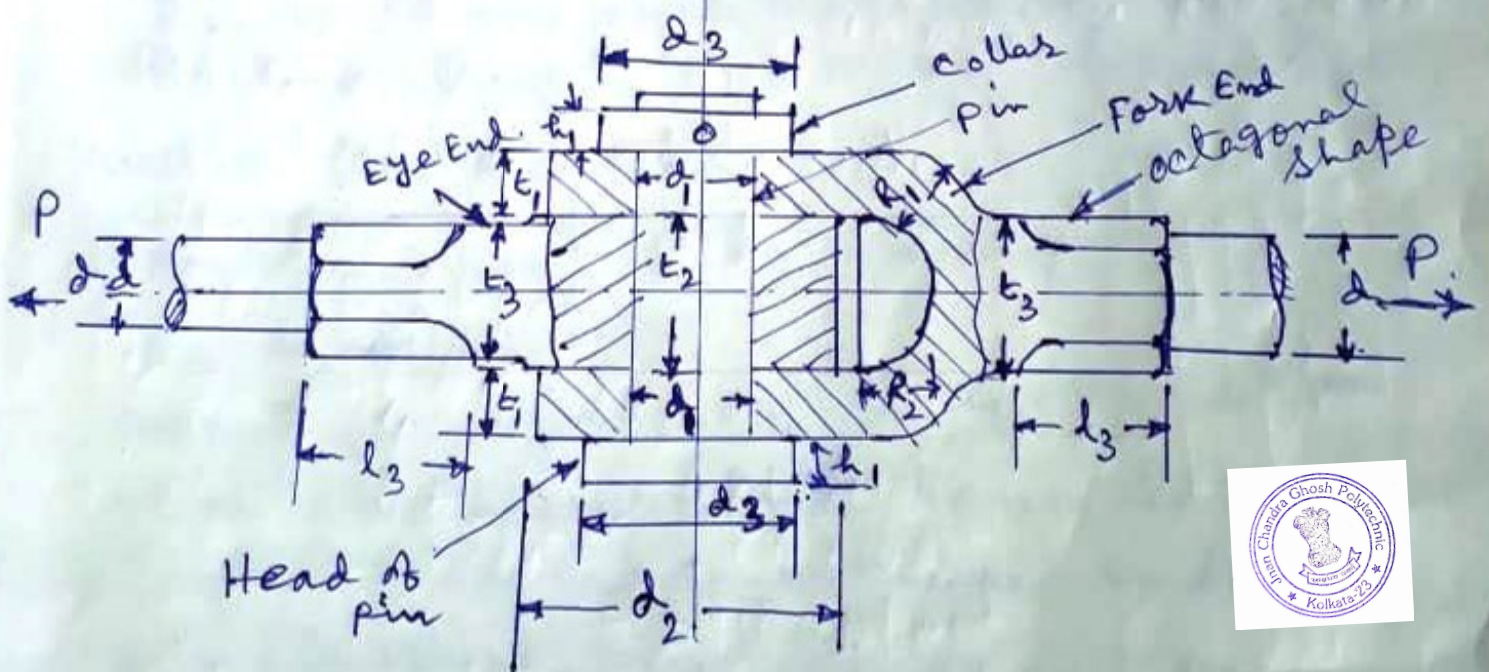
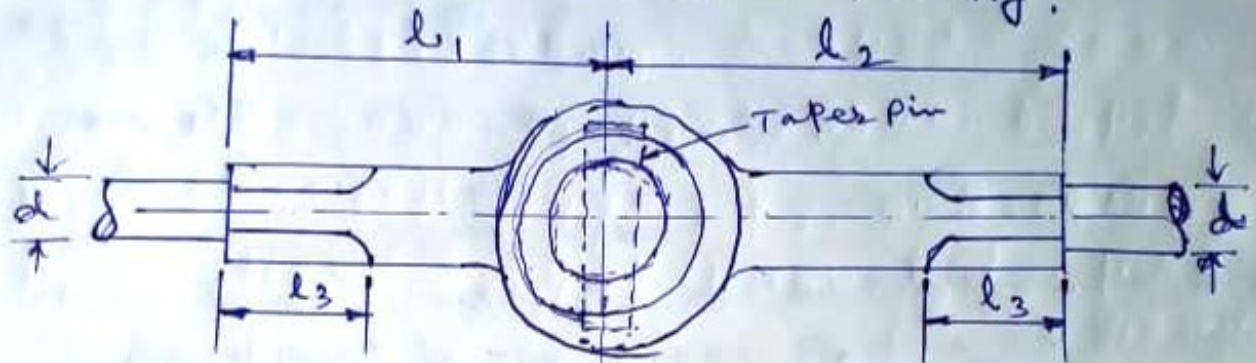


Machine Design DME/S6

Design of Knuckle Joint

Prob: Design a knuckle joint to transmit an axial load of 100 kN, assuming the working stresses for both pin & rod material as 80 N/mm^2 in tension, 60 N/mm^2 in shear, and 120 N/mm^2 in crushing. Assume that the rods to be connected are not very long.



$P = 100 \text{ kN}$, $\sigma_t = 80 \text{ N/mm}^2$, $\sigma_c = 120 \text{ N/mm}^2$
 $\tau_s = 60 \text{ N/mm}^2$

$\sigma_t = f_t$ $\sigma_c = f_c$ $\tau_s = f_s$



(2)



Design of Rod.

$$F = \frac{\pi}{4} d^2 \sigma_t$$

$$d = \sqrt{\frac{4P}{\pi \sigma_t}} = \sqrt{\frac{4 \times 100 \times 10^3}{\pi \times 80}} = 39.90 \text{ mm.}$$

We take, $d = 40 \text{ mm.}$

We adopt Empirical Relation

$$d_1 = d = 40 \text{ mm.}$$

$$d_2 = 2d = 2 \times 40 = 80 \text{ mm.}, \quad d_3 = 1.5d = 60 \text{ mm.}$$

$$t_1 = 0.75d = 30 \text{ mm.}, \quad t_2 = 1.25d = 50 \text{ mm.}, \quad t_3 = 1.2d = 48 \text{ mm.}$$

$$R_1 = 0.6d = 0.6 \times 40 = 24 \text{ mm.}, \quad R_2 = 0.8d = 0.8 \times 40 = 32 \text{ mm.}$$

$$l_1 = 4d = 160 \text{ mm.}, \quad l_2 = 4.5d = 180 \text{ mm.}, \quad l_3 = t_3 = 1.2d = 48 \text{ mm.}$$

$$\text{mean dia. of Taper Pin} = 0.25d = 10 \text{ mm.} \quad h_1 = 0.5d = 20 \text{ mm.}$$

Design A Pin

i) for checking shear failure

The pin is subjected to double shear

$$F = 2 \times \frac{\pi}{4} d_1^2 \times \tau_s$$

$$\tau_s = \frac{4F}{2 \times \pi \times d_1^2} = \frac{4 \times 100 \times 10^3}{2 \times \pi \times (40)^2} = 39.80 \text{ N/mm}^2$$

which is less than allowable shear stress
So, it is O.K.



ii) failure of pin due to Bending stress.

(3)

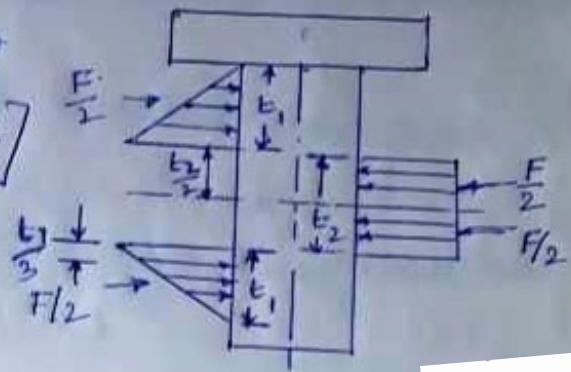
From fig

Maximum Bending Moment

$$= \frac{F}{2} \left[\left(\frac{t_1}{3} + \frac{t_2}{2} \right) - \frac{t_2}{4} \right] = \frac{F}{2} \left[\frac{t_2}{4} + \frac{t_1}{3} \right]$$

Now, from the relation

$$\frac{M_b}{I} = \frac{\sigma_b}{y} \quad \text{or} \quad M_b = \frac{I}{y} \sigma_b$$



$$a. \frac{F}{2} \left[\frac{t_2}{4} + \frac{t_1}{3} \right] = \sigma_b \frac{\pi}{32} d_1^3$$

$$\frac{100 \times 10^3}{2} \left[\frac{50}{4} + \frac{30}{3} \right] = \sigma_b \frac{\pi}{32} \times (40)^3$$

$$\text{or} \quad \sigma_b = 179.14 \text{ N/mm}^2$$

which is much more than allowable bending stress i.e. 80 N/mm^2 , so we adopt the dia of knuckle pin is 53 mm , which gives the induced bending stress is 77.0 N/mm^2 . Hence safe.

Design for Eye End.

i) Failure of Eye End due to tearing

$$F = (d_2 - d_1) \times t_2 \times \sigma_t$$

$$100 \times 10^3 = (80 - 53) \times 50 \times \sigma_t \quad \text{or} \quad \sigma_t = 74.07 \text{ N/mm}^2$$

which is less than 80 N/mm^2 . Hence safe.

ii) Failure of Eye End can be checked by shearing

$$F = (d_2 - d_1) \times t_2 \times \tau_s$$

$$\text{or} \quad 100 \times 10^3 = (80 - 53) \times 50 \times \tau_s \quad \text{or} \quad \tau_s = 74.07 \text{ N/mm}^2$$

which is more than allowable shear stress 60 N/mm^2 . So, we adopt $d_2 = 90 \text{ mm}$ instead of 80 mm .



(4)
which gives the induced shear stress is 54.05 N/mm^2
Hence safe.

iii) Failure of Eye end can be checked under crushing

$$F = d_1 \times t_2 \times \sigma_c$$

$$\text{or } 100 \times 10^3 = 53 \times 50 \times \sigma_c \text{ or } \sigma_c = 37.74 \text{ N/mm}^2$$

which is less than allowable crushing stress 120 N/mm^2
Hence safe.

Design of Fork End.

i) Failure of fork end by tearing

$$F = (d_2 - d_1) \times 2 \times t_1 \times \sigma_t$$

$$100 \times 10^3 = (90 - 53) \times 2 \times 30 \times \sigma_t \text{ or } \sigma_t = 45.04 \text{ N/mm}^2$$

which is less than allowable tensile stress 80 N/mm^2
Hence safe.

ii) Failure of fork end under shearing stress

$$F = (d_2 - d_1) \times 2 \times t_1 \times \tau_s$$

$$100 \times 10^3 = (90 - 53) \times 2 \times 30 \times \tau_s \text{ or } \tau_s = 45.04 \text{ N/mm}^2$$

which is less than allowable shear stress i.e.
 60 N/mm^2 . Hence safe.

iii) Failure of fork end under crushing

$$F = 2 \times t_1 \times d_1 \times \sigma_c$$

$$100 \times 10^3 = 2 \times 30 \times 53 \times \sigma_c \text{ or } \sigma_c = 31.45 \text{ N/mm}^2$$

which is much below the allowable crushing stress
i.e. 120 N/mm^2 . Hence it is safe.

∴ Final Dimensions are.

$$d = d_1 = 53 \text{ mm}, d_2 = 90 \text{ mm}, d_3 = 60 \text{ mm}.$$

$$t_1 = 30 \text{ mm}, t_2 = 50 \text{ mm}, t_3 = 48 \text{ mm}.$$

$$R_1 = 24 \text{ mm}, R_2 = 32 \text{ mm}.$$

$$l_1 = 160 \text{ mm}, l_2 = 180 \text{ mm}, l_3 = t_3 = 48 \text{ mm}, h_1 = 20 \text{ mm}.$$

Meandia. of Taper Pin = 10 mm.

